



4L60E, 4L65E & 4L70E

Bonded Valve Body Separator Plates W/Intergrated Screens **SUB-K33599**

Since General Motors currently has 13 active bonded valve body plates for the 4L60E, 4L65E & 4L70E transmission, this has made it impossible for us to include these plates in our kits, or even stock them in bulk. Until now, the rebuilder would need to check the code on his plate, and go to the dealer to purchase the one for that particular vehicle. We have now eliminated the guess-work and confusion of having to source several different plates by creating a universal plate to cover all models 1998-present. This valve body plate, Precision part number 33599, is easily adapted to the transmission in which you are rebuilding. Using our comprehensive chart and illustration, which we have included here, you can adapt this plate to cover all 13 GM plates by widening or drilling a few holes. It's quick, simple and easy!

| APPLICATION * | OE NUMBER | OE PLATE CODES | DRILL PATTERN |
|---|-------------|----------------|---------------|
| 2009-13 ALL TRUCK / VAN | 24245348 | 2SS | 1 |
| 2009-13 ALL TRUCK / VAN | 24245346 | 2SY | |
| <hr/> | | | |
| 2001 - 07 ALL M30/M32 C & K | 24241783 | 1HC | 2 |
| 2007-08 C,K,RAINIER, ESCALADE | 24241785 | 1HB | |
| 2008 M30/M32/M70 ALL | 24243216 | 1HK | |
| 2008 ESCALADE ONLY | 24243215 | 1HM | |
| 2002-07 S & T TRUCKS (M30) | 24241782 | 1HJ | |
| 2002-07 C,K,G 2002-08 S,T | 24241784 | 1HA | |
| 2006-07 C,K, RAINIER, ESCALADE | 24241786 | 1HT | |
| <hr/> | | | |
| 2007 C,K,S,T - M30,M32 | 24241779 | 1HO | 3 |
| 2008 C,K,S,T - M30,M32 | 24241778 | 1HV | |
| 1998 - 2004 F & Y / 2004-06 GTO 5.7/6.0 | 24244053 | 1PU | |
| <hr/> | | | |
| 2005 CORVETTE ONLY | 24223421 ** | 1MX | Not Available |

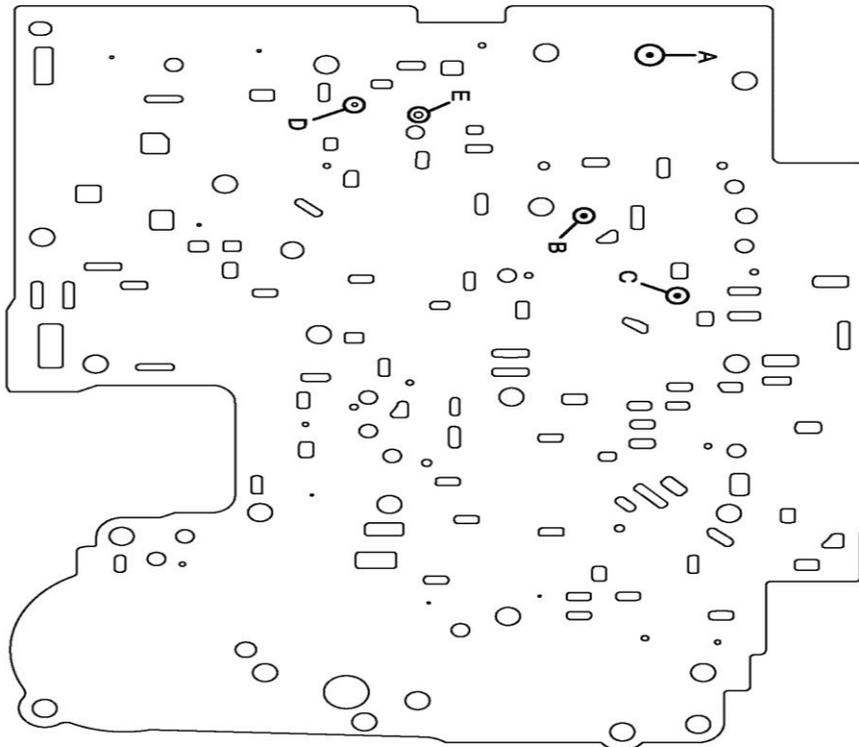
*The "APPLICATION" Column of this table is for reference only. Please match the OE Plate Code on your separator plate to determine the correct Drilling Pattern.

**** This is a bonded plate that does not contain the integrated screens. You must order this separator plate from your GM dealer and use the snap-in type screens.**

| Hole | Instruction |
|----------------------|--------------------|
| 1 | |
| No Drilling Required | |

| 2 | |
|----------|-------------------------------------|
| A | Use Center mark and use a 13/64 bit |
| B | Use Center mark and use a 13/64 bit |
| C | Use Center mark and use a 1/16 bit |
| D | No Drilling Required |
| E | No Drilling Required |

| 3 | |
|----------|-------------------------------------|
| A | Use Center mark and use a 13/64 bit |
| B | Use Center mark and use a 13/64 bit |
| C | Use Center mark and use a 7/64 bit |
| D | Widen this hole to 3/32 |
| E | Widen this hole to 3/32 |



****Now Available!! Please contact your PI Sales Rep or Distributor for more information****

