



# 4L30E

\*\*\*Effective in kits marked date code 08057 and later.

## **K41900E-MD, K41900EX-MD and related Master & Banner Kits**

We are replacing OEM style L/C seal (41773) with an aftermarket D-ring (41770) as below:

The OEM style 4L30E Reverse Clutch Inner Lathe Cut seal is very difficult to install; many times a rebuilder will cut the seal while pressing the piston into place. Also, there are often times the seal will wear prematurely.

Both the seal and the hub have 90° edges, which does not allow for a smooth install. The edge of the hub will catch the edge of the seal and shear off some material as the piston is installed. Since the seal is .030" thinner than the piston groove, this allows for the seal to "rock" during piston apply.

We've designed a D-ring type seal to replace the Lathe Cut seal. This seal:

1. Has the natural D-ring radius that will allow ease of installation – no shearing of rubber.
2. Fills the groove to prevent the "rocking" during piston apply.
3. Is made of Viton® compound to increase the wear resistance capability.

**\*\*Please contact your PI Sales Rep or Distributor for more information\*\***

